

# Performance analysis of life time efficiency of Machines using Wavelet Transform Modulus Maxima

Dr.P.Venkatakrishnan, S.Sangeetha, M.Muthukumaran

**Abstract.** Machinery health monitoring is a key step in the implementation of maintenance in industry. A remarkable property of the wavelet transform is its ability to characterize the local regularity of machines. In mathematics, this local regularity is often measured with Lipschitz exponents (LE). The singularity, by means of a Lipschitz exponent of a function, is measured by taking a slope of a log-log plot of scales and wavelet coefficients along modulus maxima lines of a wavelet transform [1]. In this paper, we applied singularity analysis with wavelet for data processing and a new concept, Lipschitz exponent function, was proposed based on wavelet transform. The results show that objective based LE demonstrates excellent performance.

**Keywords:** Singularity analysis; Wavelet and Lipschitz exponent

## 1 INTRODUCTION

Singularities and irregular structures often carry the most important information in machines health. Because singularity often carries the most important information contained in a machine, singularity analysis has emerged as a multiple-area problem solving method in recent years [2], [3], [4], [5], [6] and [7]. In mathematics, the singularity is usually measured with Lipschitz exponent (LE). It is a real number that can characterize the local regularity or smoothness in a signal. The definition of LE is given in [1]. The signal singularity refers to the intermittent points or discontinuous derivative of the signal. In mathematics, the sharpness of an edge can be described with Lipschitz Exponent. Local lipschitz can be efficiently measured by wavelet transform. The relationship between the modulus of wavelet transform and lipschitz exponent can be described as theorem 1. The WTMM representation of a signal records the values and locations of local maxima of its wavelet transform modulus. They proved that the local lipschitz exponent of a signal can be estimated by tracing the evaluation of its WTMM across scales. From the estimated lipschitz exponent and with some other a priori information of the signal, an effective denoising method can be developed. Although the WTMM based algorithms give a promising performance in many aspects, the irregular sampling nature of the WTMM complicates the reconstruction process. This paper is organized as follows. The wavelet transform and a tutorial review on lipschitz exponent are briefly introduced in section II. The Lipschitz exponent measuring with WTMM is presented in section III. In section IV, we present the experiment procedure to measure the LE from WTMM and result analysis is presented in section V. Finally, section VI gives some concluding remarks.

## 2. Fundamental Concepts:

### A. Continuous Wavelet Transform (CWT):

The formalism of the continuous wavelet transform was first introduced by Morlet and Grossman [8]. Let  $\psi(t)$  be a complex valued function. The function  $\psi(t)$  is said to be a wavelet if and only if its Fourier transform  $\hat{\psi}(\omega)$  satisfies

$$\int_0^{+\infty} \frac{|\hat{\psi}(\omega)|^2}{\omega} d\omega = \int_{-\infty}^0 \frac{|\hat{\psi}(\omega)|^2}{\omega} d\omega = C_\psi < +\infty \quad (1)$$

This condition implies that

$$\int_{-\infty}^{+\infty} \psi(t) dt = 0 \quad (2)$$

The continuous wavelet transform of a function  $f(t) \in L^2(\mathbb{R})$  with respect to the wavelet  $\psi(t)$  is defined as

$$Wf(u, s) = \int_{-\infty}^{+\infty} f(t) \frac{1}{\sqrt{s}} \psi^* \left( \frac{t-u}{s} \right) dt \quad (3)$$

where  $\psi^*$  denotes the complex conjugate of  $\psi$ .

A wavelet  $\psi(t)$  is said to have  $n$  vanishing moments if and only if for all positive integers  $k < n$ , it satisfies,

$$\int_{-\infty}^{+\infty} t^k \psi(t) dt = 0 \quad (4)$$

A popular wavelet in practice is the  $n$ th derivation of the Gaussian function

$$\psi_n(x) = - \frac{d^n}{dx^n} e^{-\frac{x^2}{2}} \quad (5)$$

When performing wavelet singularity analysis, the number of vanishing moments is very important, as it provides an upper bound measurement for singularity characterization.

### B. Singularity detection with wavelet:

Lipschitz exponent is a measurement of the strength of a singularity. Mallat and Hwang [1] showed that the LE can

be computed by WTMM of signals.

Singular exponent: A function  $f(x)$  is said to be lipschitz  $\alpha$ , for  $0 \leq \alpha \leq 1$ , at a point  $x_0$ , if and only if there exists a constant  $A$  such that for all points  $x$  in a neighborhood of  $x_0$

$$|f(x) - f(x_0)| \leq A|x - x_0|^\alpha \tag{6}$$

The function  $f(x)$  is uniformly lipschitz  $\alpha$  for any  $x_0 \in (a,b)$  and  $x \in (a, b)$ . We say that  $f(x)$  is singular in  $x_0$  if it is not Lipschitz 1 in  $x_0$ . If a function is Lipschitz  $\alpha$ , for  $\alpha > 0$ , then it is continuous in  $x_0$ . If  $f(x)$  is discontinuous in  $x_0$  and bounded in a neighborhood of  $x_0$ , then it is lipschitz 0 in  $x_0$ . If  $f(x)$  is continuously differentiable then it is lipschitz 1 and thus not singular.

We suppose that the  $\psi(t)$  has a compact support, is  $n$  times continuously differentiable and is the  $n$ th derivatives of a smoothing function. The theorem 4 of [1] can be rewritten as:

Theorem 1:

Let  $f(x)$  be a tempered distribution whose wavelet transform is well defined over  $(a, b)$ , and let  $x_0 \in (a, b)$ . We suppose that there exists a scale  $s_0 > 0$ , and a constant  $C$ , such that for  $x \in (a, b)$  and  $s < s_0$ , all the modulus maxima of  $Wf(s, x)$  belong to a cone defined by

$$|x - x_0| \leq Cs \tag{7}$$

Then, at all points  $x_1 \in (a, b)$ ,  $x_1 \neq x_0$ ,  $f(x)$  is uniformly Lipschitz  $n$  in a neighborhood of  $x_1$ . Let

$\alpha < n$  be a non-integer. The function  $f(x)$  is lipschitz  $\alpha$  at  $x_0$ , if and only if there exists a constant  $A$  such that at each modulus maxima  $(s, x)$  belong to a cone defined by (7)

$$|Wf(s, x)| \leq As^\alpha \tag{8}$$

By substituting  $S_i$  and  $S_{i+1}$  into equation (9), throughout simple derivation, lipschitz exponents can be expressed in the following form

$$\alpha = \frac{\log_2 \left| \frac{Wf(s_{i+1}, x)}{Wf(s_i, x)} \right|}{\log_2 \left| \frac{s_{i+1}}{s_i} \right|} \tag{9}$$

### 3. LE Measuring with WTMM:

Based on theorem 1, there are some existing methods used to estimate LE [1][4][12][14]. Equations (6) and (8) imply that  $|Wf(s, x)| \leq O(s^\alpha)$  inside a cone  $|x-x_0| \leq Cs$  [1], where  $C$  is the support of the mother wavelet. This cone is the so-called "cone of influence" (COI), as shown in Fig.1. Mallat and Hwang furthered [1, Th.4] and proposed to estimate the lipschitz exponent of a singularity by tracing its WTMM curves across scales inside the COI. They showed that the local regularity of certain types of non-isolated singularities in the signal can be characterized by using the WTMM. They also showed that the decay of the expected WTMM value of a wide noise

across scales is proportional to  $1/2^i$ , where  $s=2^i$ . This means that the WTMM curve of noise are expected to decay across scales at least at a rate of  $1/2^i$  or even not propagate to coarser scales. This is not the case for regular signals and edges. Since signals edges possess zero lipschitz exponents and regular signals possess positive lipschitz exponent, the corresponding WTMM will be the same, if it does not increase, when scale increase. Equ(8) is equivalent to

$$\log_2 |Wf(s, x)| \leq \log_2(A) + \alpha \log_2(s) \tag{10}$$

$$f(A, \alpha) = [(\log_2(A) + \alpha \log_2(s_{small})) - \log_2 |Wf(u, s_{small})|] + [(\log_2(A) + \alpha \log_2(s_{large})) - \log_2 |Wf(u, s_{large})|] \tag{11}$$

If the wavelet transform maxima satisfy the cone distribution imposed by theorem 4, in [1], (10) proves that the lipschitz regularity at  $x_0$ , is the maximum slope of straight lines that remain above  $\log |Wf(s, x)|$ , on a logarithmic scale. The fact that all modulus maxima remain in a cone that points to  $x_0$  also implies that  $f(x)$  is lipschitz  $n$  at all points  $x \in ]a, b[$ ,  $x \neq x_0$

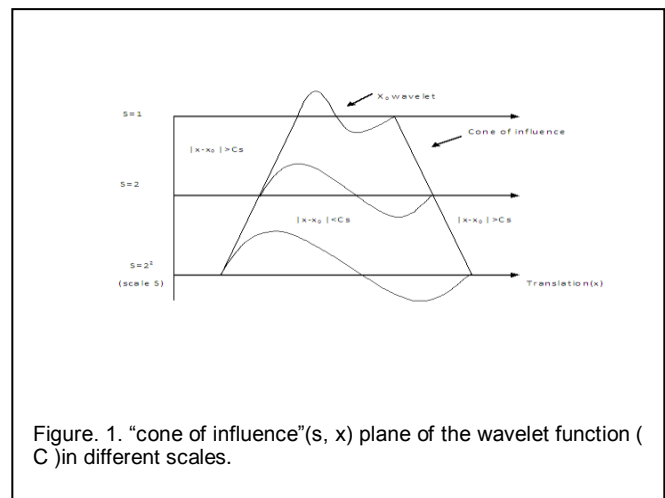


Figure. 1. "cone of influence"  $(s, x)$  plane of the wavelet function (C) in different scales.

### 4. Lipschitz exponent ( $\alpha$ ) measurement procedure:

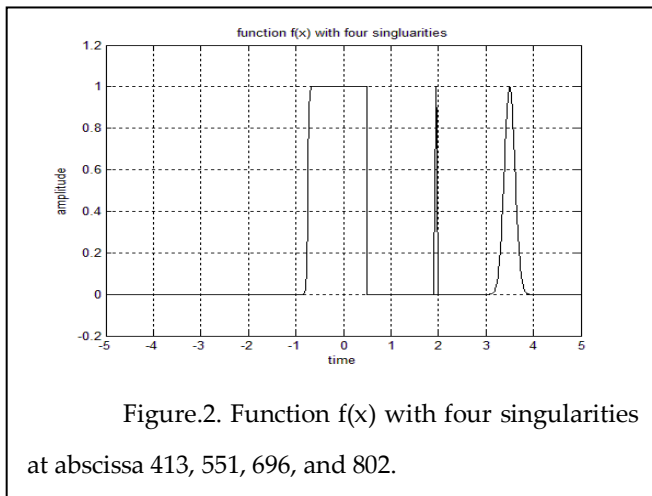
From the Theorem.1, we can measure the Lipschitz exponent using the following algorithm:

1. Compute straight line  $l(\log_2(s))$  connecting  $(\log_2(s_{small}), \log_2 |Wf(u, s_{small})|)$  and  $(\log_2(s_{max}), \log_2 |Wf(u, s_{max})|)$ . If  $l(\log_2(s)) \geq \log_2 |Wf(u, s)|$ , return the intercept  $\log_2(A)$  and slope  $\alpha$  of  $l(\log_2(s))$ , go to 7), otherwise, go to 2).
2. Let  $s=s_{max}$  and  $f(A, \alpha) = C$ , where  $C$  is a constant large enough.
3. Compute tangent  $l(\log_2(s))$  at  $(\log_2(s), \log_2 |Wf(u, s)|)$ . If  $l(\log_2(s)) \geq \log_2 |Wf(u, s)|$ , go to 4). Otherwise go to 6).

4. Compute (11), record the result  $f$  of (11) and the intercept  $\log_2(A)$  and slope  $\alpha$  of  $l(\log_2(s))$ . If  $f < f(A, \alpha)$ ,  $f(A, \alpha) = f$  and  $LE = \alpha$ .
5. If  $s = s_{min}$ , go to 7). Otherwise go to 6).
6.  $s = s - \Delta \log_2(s)$ , go to 3
7. Output  $LE = \alpha$ .

### 5. Result Analysis:

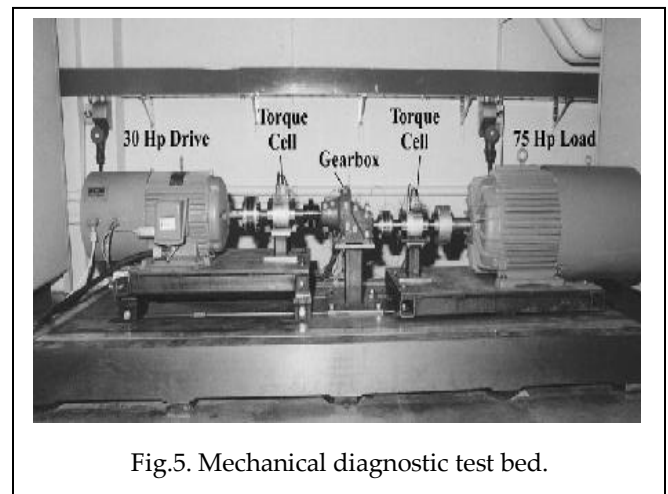
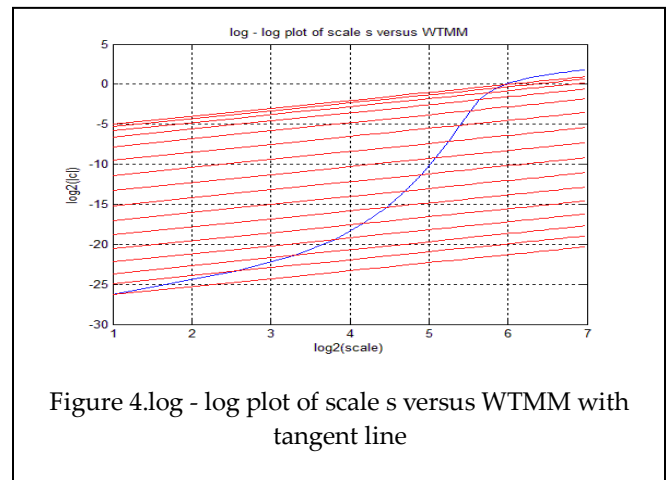
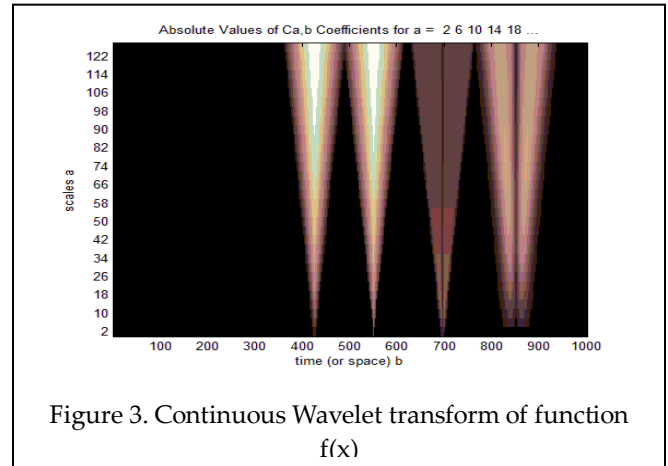
Theorem 1 proves that the wavelet transform is particularly well adopted to estimate the local regularity of function. When a function is approximated at a finite resolution, strictly speaking, it is not meaningful to speak about singularities, discontinuities and Lipschitz exponents. This is illustrated by the fact that we cannot compute the asymptotic decay of the wavelet transform amplitude at scales smaller than one. In this work we used the function  $f(x)$  shown in Fig.2 will be used for testing the capabilities of the wavelet to determine the regularity.



Continuous Wavelet transform of function  $f(x)$  shown in Fig.3. In Fig.3, the discontinuity appears clearly from the fact that  $|Wf(s, x)|$  remains approximately constant over a large range of scales, in the neighborhood of the abscissa 551. A negative lipschitz exponent corresponds to sharp irregularities where the wavelet transform modulus increases at fine scales. At the abscissa 696, the signal of Fig.2 has such a discrete Dirac. The wavelet transform maxima increase proportionally to  $s^{-1}$ , over a large range of scales in the corresponding neighborhood.

The log-log plot of scale  $s$  versus WTMM shown in Fig.4, then to find the slope of corresponding scale and coefficient line using lipschitz exponent ( $\alpha$ ) measurement procedure. We determined lipschitz exponent function ( $\alpha$ ) and compared refer Table.1. LE with objective function is more

accurate value. Because we use the appropriate known edge of  $\alpha$ , algorithm searches the optimal result along  $\log_2 |Wf(u, s)|$  curve only, and the problem of initialization of  $A$  and  $\alpha$  can be avoided. The adopted wavelet  $\psi(x)$  is the second derivative of a Gaussian function. We denote  $S_{small}=2$   $S_{max}=64$  and  $\Delta \log_2 s=0.0326$ , and for this method we adopt the initial function values  $A=2$  and  $\alpha=1$ .



**TABLE 1**  
**COMPARISON OF LE (A) WITH HAWANG AND OBJECTIVE**  
**FUNCTION.**

| S. NO | SINGULARITY AT ABSCISSA | LE IN [1] HAWANG | LE IN OBJECTIVE FUNCTION |
|-------|-------------------------|------------------|--------------------------|
| 1     | 413(-0.92)              | 2.4497           | 1.1648                   |
| 2     | 551(0.5)                | 0                | 0.0047                   |
| 3     | 692(2)                  | -0.1669          | -0.0318                  |
| 4     | 802(3.5)                | 2.3635           | 0.6513                   |

## 6. Conclusion:

We proved that the wavelet transform modulus maxima detect all the singularities of a function and we described strategies to measure their Lipschitz regularity. This mathematical study provides algorithm for characterizing singularities of irregular structures such as the multiracial structures observed in physics and mechanical systems. In this paper, we applied a new signal processing technique, singularity analysis with wavelet, to determine the Lipschitz exponent function using wavelet transform. In future work shown in Fig.5, we apply Lipschitz exponent function into machinery health monitoring process using cumulant based health index (CHI). This information can also be used for machine remaining life prediction, which is an important area that has been investigated by many researchers.

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- **Dr. P.Venkatakrishnan** currently working as Head of the department in electronics and communication engineering in Vickram College of Engineering, Enathi-630 561, Tamilnadu, India PH-+91-9003775807. E-mail: [venkatakrishnan@vickramce.org](mailto:venkatakrishnan@vickramce.org)
- **Mrs.S.Sangeetha** currently working as Assistant Professor in Electrical and Electronics Engineering Department, Kamaraj College of Engineering and Technology, Virudhunagar, Tamilnadu.PH-9003775808. E-mail: [vick-ee-geetha@yahoo.com](mailto:vick-ee-geetha@yahoo.com)
- **K.Muthukumaran** currently working as Assistant Professor in electronics and communication engineering in Vickram College of Engineering, Enathi-630 561, Tamilnadu, IndiaPH-+91-9791812341. E-mail: [muthukumaran@vickramce.org](mailto:muthukumaran@vickramce.org)